

Work Order ID 69581

Thursday, May 12, 2011 1:58:20 PM

Ship end of May or sooner
Page 1

Item ID: D350-740-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Dual Disabling

Start Date: 5/12/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 5/13/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: MF Date: 11-05-12 Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
N/A	Rev N/A

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D350-740-011 CHG002

8/10/24

8/10/24 CL 11-5-19

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

11/5/24 SP

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

Ensure that keys can be locked and unlocked for each D3371-041 and D3372-041 assembly.

8/10/24

40

Work Order ID 69581

Thursday, May 12, 2011 1:58:21 PM

Page 2

Item ID: D350-740-011

Accept

Setup Start

Revision ID:

Stop

Item Name: Dual Disabling

Start Date: 5/12/2011 Start Qty: 1.00

Cust Item ID:

Required Date: 5/13/2011 Req'd Qty: 1.00

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



Packaging

Packaging

0.00

Memo

0.00

PACKAGING RESOURCE #1
per PPP D350-740-011 ☐ Location: 22 ☐ PPP
Rev: 5 ☐ Record Key Numbers For The Following: ☐ D3371-
041 ☐ D3372-041 ☐ 4201

11/5/24

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

11/5/24
MF
11-05-24

Picklist Print

Thursday, May 12, 2011 1:58:15 PM

Page 1

Work Order ID: 69581



Parent Item: D350-740-011



Parent Item Name: Dual Disabling

Start Date: 5/12/2011

Required Date: 5/13/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:E Re-Format 06-01-13 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
8 D3371-041 Pedal Lock Assembly	C420A	Manufactured	No			120	Each	0.0000	1	1			
D3372-041 Collective Lock Assembly	C420A	Manufactured	No			110	Each	0.0000	1	1			

B69588J

B69589 11/5/2011